Material Safety Data Sheet
May be used to comply with
OSHA's Hazard Communication Standard,
29 CFR 1910.1200. Standard must be consulted for specific requirements.



## **U.S. Department of Labor** Occupational Safety and Health Administration

(Non-Mandatory Form) Form Approved OMB No. 1218-0072

IDENTITY (As used on label and list) Tuffcoat Extreme Clear		es are not permitted. If any it n is available, the space must	
Section 1	<u> </u>	·	
Manufacturer's Name	Emergency Telephone Nu	ımber	
Primera Technology Inc.	763-475-667		
Address (Number, City, State, and Zip Code)	Telephone Number for in	-	
Two Carlson Parkway North	763-475-667		
1 wo Carison 1 arkway 1401th	l	0	
Discussionals MNI 55447	Date Prepared		
Plymouth, MN 55447	11/10/08		
	Signature of Preparer (op	tional)	
Section II - Hazardous Ingredients/identity Information			
Hazardous Components (Specific Chemical ~ Common Name(s))	OSHA PEL ACGIH T	Other Limits LV Recommended	% (optional)
No components are hazardous as defin		L v Recommended	% (optional)
no components are mazaracas as acrin			
			_
Substances present at a concentration			
Classified as a carcinogen by IARC, N	TP OR OSHA: None are l	known.	
Section III Physical/Chemical Characteristics			
Boiling Point	Specific Gravity (H <sub>2</sub> 0 = 1	)	1
NA	specific stavity (1120	NA	
	Maleina Daine	IVA	_
Vapor -Pressure (mm Hg.)	Melting Point		235 C
NA			233 C
Vapor Density (AIR = 1)	Evaporation rate		
NA	(Butyl Acetate = 1)	NA	
Solubility in Water NA			
Appearance and Odor			
NA			
Section IV Fire and Explosion Hazard Data			
Flash Point (Method Used)	Flammable Limits	LEL	UEL
N/A	None are known.		
Extinguishing Media			
Water, Carbon dioxide, Foam, Dry C	hemical.		
Special Fire Fighting Procedures			
None			
Unusual Fire and Explosion Hazards			
None			
(Reproduce locally)	Page 1	OSH	A 174. Sept. 1985

Stability		ta				
	Unstable		Conditions to Avoid Temperatures above 235 C			
	Stable	x		Strong acids and bases may hyd	drolyze the film.	
ncompatibility (	Materials to Avoid)					
Iogandaya Dagan	anguition on Dramaduate					
Cark	nposition or Byproducts soon monoxide and acrylic m	and hyro		dation products including organi	ic acids,aldehydes,	
Hazardous Polymenzation	May Occur		Conditions to Avoid	id		
	Will Not Occur	Х				
Section V1	⊥ – Health Haza					
Route(s) of		Tu Data	Inhalation?	Skin?	Ingestion?	
		Irotad/Na ar		been done./Low ingestion toxicity.	ingestion:	
ealth Hazar	ds (Acute and Cl	hronic)	None are kr	nown.		
Carcinogenio	ity:		NTP?	IARC Monographs?	OSHA Regulated?	
Signs and Sy	mptoms of Exposi	ure				
Medical Cond Generally Ag	itions gravated by Expo	osure	None are kr	nown.		
Imergency an	d First Aid Prod If e			om overheating or combustion,		
_		to fre	sh air.			
	Move	to fre		l Use		
Section V1	Move - Precautions Taken in Case Ma	to fres for Safe laterial is	Handing and Released or S	Spilled		
Section V1	Move - Precautions Taken in Case Ma	to fres for Safe laterial is	Handing and Released or S			
Section V1	Move - Precautions Taken in Case Ma Pick al Method Lan	for Safe laterial is up film	<b>Handing and</b> s Released or S  m to avoid a	Spilled a slipping hazard.  . Disposal method must conform t	to Federal,	
Section V1 Steps to Be Waste Dispose	Move - Precautions: Taken in Case Ma Pick  al Method Lan St  to Be Taken in F Stor To p	for Safe laterial is up film adfill is ate, and	Handing and  Released or S m to avoid a s preferred. d local regulated	Spilled a slipping hazard.  . Disposal method must conform tulation.  clace. Keep packages close	to Federal,	
Section V1 Steps to Be	Move - Precautions: Taken in Case Ma Pick  al Method Lan St  to Be Taken in F Stor To p	for Safe laterial is up film adfill is ate, and	Handing and s Released or S m to avoid a s preferred. d local regulated storing cool, dry pl	Spilled a slipping hazard.  . Disposal method must conform tulation.  clace. Keep packages close	co Federal,	
Section V1 Steps to Be Waste Dispos Precautions Other Precau	Move - Precautions: Taken in Case Ma Pick  al Method Lan St  to Be Taken in F Stor To p tions  11 - Control M	for Safe laterial is up film adfill is ate, and the in a corevent of the same and t	Handing and  Released or S  The to avoid a  S preferred.  The docal regulation of the second of the	Spilled a slipping hazard.  . Disposal method must conform tulation.  clace. Keep packages close	co Federal,	
Section V1 Steps to Be Faste Dispos Precautions Other Precau	Move - Precautions: Taken in Case Ma Pick  al Method Lan St  to Be Taken in F Stor To p tions  11 - Control M Protection (Spec	for Safe laterial is up fill diffill is ate, and the in a corevent of the safe laterial is ate, and the in a corevent of the safe laterial is ate, and the in a corevent of the safe laterial is ate, and the safe laterial is ate, and the safe laterial is at a core when the safe laterial is a core when the safe laterial is at a core when the safe laterial is a core when the safe la	Handing and  Released or S m to avoid a s preferred. d local regulation d Storing cool, dry pl contamination	Spilled a slipping hazard.  . Disposal method must conform tulation.  clace. Keep packages close	co Federal,	
Section V1 Steps to Be Vaste Dispos Precautions Other Precau	Move - Precautions: Taken in Case Ma Pick  al Method Lan St  to Be Taken in F Stor To p tions  11 - Control M Protection (Spec	for Safe laterial is up filt adfill is ate, and the in a correvent of the require a require a require	Handing and  Released or S m to avoid a s preferred. d local regulation d Storing cool, dry pl contamination	Spilled a slipping hazard.  . Disposal method must conform tulation.  clace. Keep packages close	co Federal,	
Section V1 Steps to Be Vaste Dispos Precautions Other Precau	Move - Precautions in Taken in Case Ma Pick  al Method Lan St  to Be Taken in Factor To perform tions  11 - Control Material Protection (Specific None)	for Safe laterial is up filt adfill is ate, and the in a correvent of the required to the total and the required to the	Handing and  Released or S m to avoid a  s preferred. d local regulation d Storing cool, dry pl contamination ed.	Spilled a slipping hazard.  . Disposal method must conform trulation.  clace. Keep packages close on.	co Federal,	
Section V1 Steps to Be Waste Dispos Precautions Other Precau	Move - Precautions in Case Margin Pick  al Method Lan St  to Be Taken in Factor To putions  11 - Control Margin Protection (Special Exhaust Mechanical (Case Me	for Safe laterial is up filt adfill is ate, and the in a correvent of the required to the total and the required to the	Handing and  Released or S m to avoid a  s preferred. d local regulation d Storing cool, dry pl contamination ed.	Special  Special		
Section V1 Steps to Be Waste Dispos Precautions Other Precau Respiratory Ventilation	Move - Precautions in Case Margin Pick  al Method Lan St  to Be Taken in Factor To putions  11 - Control Margin Protection (Special Exhaust Mechanical (Case Me	for Safe laterial is up filt adfill is ate, and the first are in a corevent of the formula of th	Handing and  Released or S m to avoid a  s preferred. d local regulated storing cool, dry pl contamination  ed.  Normal	Spilled a slipping hazard.  Disposal method must conform to rulation.  Place. Keep packages close on.  Special Other	ecommended as part of	

Page 2

U.S.G.P.O.: 1966-491-529/45775