

MATERIAL SAFETY DATA SHEET
HIGH RESOLUTION PRINTING COLOR PRINT CARTRIDGE:
P/N 053321

Revised Date: 2/15/01

Primera has determined that Material Safety Data Sheets are not required for print cartridges. For customer convenience, Primera provides product information in this familiar format.

SECTION 1 - PRODUCT IDENTIFICATION

Name: High Resolution Printing Color Print Cartridge

P/N: 053321 (High Yield)

Family: Contains water soluble inks

Product Use: Primera CD Color Printer Pro

SECTION 2 - GENERAL COMPOSITION OF INKS CONTAINED IN CARTRIDGE

COMPONENT	PERCENT (WT.) (1)	CAS#	OSHA PEL	ACGIH TLV
Water Soluble Dyes	2.0-3.5	(2)(3)	(4)	(4)
Water Soluble Organic Solvents	12-25	(2)	(4)	(4)
Water Soluble Organic Solvent	4-8	(2)(5)	(4)	(4)
Hydroxylated Alkane	3-7	(2)(6)	(4)	(4)
Nitrates	1-3	(2)	(4)	(4)
Water	>68	7732-18-5	(4)	(4)

Notes:

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| (1) Based on total weight of ink in cartridge. | (4) Specific workplace limits have not been established. |
| (2) Trade secret or patented molecule. | (5) NJTSRN 80100451-5013 |
| (3) NJTSRN 80100451-5005 (Magenta) | (6) NJTSRN 80100451-5004 |
| NJTSRN 80100451-5007 (Cyan) | |
| NJTSRN 80100451-5012 (Yellow) | |

SECTION 3 - HAZARDS IDENTIFICATION

The following information is based on data obtained from testing the ink contained in the cartridge and on characteristics of ink component chemicals.

Primary Routes of Entry: Skin contact, ingestion of ink.

Signs and Symptoms of Exposure: Ink stains on skin or mucus membranes (mouth, eyes & nose) may cause discomfort.

Medical Conditions Aggravated by Exposure: None known at intended levels of use.

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SECTION 5 - FIRE FIGHTING MEASURES

Flash Point: Not applicable

Autoignition: Not applicable

Flammability Limits (%): Not applicable **Extinguishing Media:** Water, foam, carbon dioxide or dry chemical

Firefighting: Fire may produce small amounts of hazardous decomposition products such as carbon dioxide, carbon monoxide, and unidentified organics. NIOSH approved self contained breathing apparatus may be required if a large number of cartridges is involved.

Fire and Explosion Hazard: No unusual fire or explosion hazards are known for this product.

Hazardous Combustion Products: Oxides of carbon, organic acids, low molecular weight organics.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

The volume of liquid in a cartridge is minimal. Absorb small ink spills with cloth or paper towels or other suitable material. Place in a container for disposal. For large spills, involving a large number of cartridges, dike around spill with absorbent material. Transfer contaminated diking material to separate, suitable containers for recovery or disposal. Ventilate area and wash spill site after material pickup is complete. Keep waste out of sewers, watershed and waterways. See section 13 for information on the disposal of recovered material.

SECTION 7 - HANDLING AND STORAGE

To avoid damage to cartridge and accidental contact with ink - KEEP OUT OF REACH OF SMALL CHILDREN.

STORE IN A COOL, DRY PLACE.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

Ventilation: None required for intended use. Mechanical room ventilation is recommended.

Eye Protection: None required for intended use in printer.

Protective Clothing: None required for intended use in printer.

Gloves: None required for intended use in printer.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Description: Printer cartridge with sealed ink reservoirs. Ink has faint odor.

Melting Point: Not applicable

Freezing Point: Not applicable

Pressurized: No

Boiling Point: Not applicable

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pH: Not applicable (ink 7.0-8.5)
Evaporation Rate: Not applicable
% Volatility: Not applicable

Specific Gravity (H₂O = 1): Not applicable
Water Solubility: Ink is water soluble.

SECTION 10 - STABILITY AND REACTIVITY

Conditions to Avoid: None known

Incompatibilities: None known

Hazardous Decomposition: Oxides of carbon, acid gases, low molecular weight organics

Polymerization: This product will not polymerize.

SECTION 11 - TOXICOLOGY INFORMATION

Acute Toxicity: Not expected to be acutely toxic. Based on testing of inks and similar ink formulations, LD₅₀ (oral, rat) expected to be >2500 mg/kg for inks.

Chronic Toxicity: Not expected to be chronically toxic based on component information, volume, concentration, and intended use.

SECTION 12 - ECOLOGICAL INFORMATION

No data available

SECTION 13 - DISPOSAL INFORMATION

This product is not a listed or hazardous waste in accordance with Federal Regulation 40 CFR Part 261. If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, it is the responsibility of the product user to determine at the time of disposal whether a material has been contaminated and should be classified as a hazardous waste. In accordance with RCRA 40 CFR Sections 264.314 and 265.314, the placement of any liquid in landfills is prohibited. Disposal is subject to local, state and federal regulations.

SECTION 14 - TRANSPORTATION INFORMATION

This product is not regulated as a hazardous material by the **DOT**.

SECTION 15 - REGULATORY INFORMATION

All ingredients are registered under the **Toxic Substances Control Act (TSCA)** or under polymer exemption.

All ingredients are exempt, registered or considered registered (polymers) under **European Inventory of Existing Commercial Chemical Substances (EINECS/ELINCS)**.

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All ingredients are exempt, registered or considered registered (polymers) under the **Canadian Domestic Substances List (DSL)**.

None of the product ingredients are listed as **Emergency Planning and Community Right-to Know Act (EPCRA)- Section 302: Extremely Hazardous Substances (EHS)**.

None of the product components are present above the minimum quantities of listed chemicals in **EPCRA Section 313 Supplier Notification**.

One ink component contains low concentrations of isopropyl alcohol (CAS 67-63-0) and methyl chloride (CAS 74-87-3) which are **TSCA (12b)** chemicals requiring export notification.

Ink contains triethanolamine (CAS 102-71-6) which requires a **Department of Commerce** export license.

Liquid ink contains <0.0005% toluene (CAS# 108-88-3; RQ 1000 lbs); reportable under **EPCRA Section 313; 40 CFR Part 72-Supplier Notification**.

This product contains <0.0005% toluene (CAS# 108-88-3) a material which the State of California has found to cause reproductive harm - **California Proposition 65**.

SECTION 16 - OTHER

Disclaimer: Information is most current known to Primera at the time of preparation and is believed to be accurate. No warranty as to its accuracy or completeness is expressed or implied.